

CLAIMS

1. A golf club head comprising
a main body provided with a socket, and
a weight member disposed in the socket, wherein
the socket is a tubular portion extending to the inside of
the main body and having a through-hole extending therethrough,
the weight member comprises a main portion accommodated to
the through-hole, and the weight member is secured in the
through-hole by crushing a crush portion, which is formed at the
inner end of the main portion within the region of the inner end
to protrude from the inner end of the socket, into the main
portion so that the main portion expands, pressing on the surface
of the through-hole.
2. A method of making a golf club head, the head comprising a
platy part and a weight member, the method comprising
forming a socket integrally with the platy part, wherein
the socket is a tubular portion extending from an inner surface
of the platy part and having a through-hole extending therethrough,
and the through-hole has an opening at an outer surface of the
platy part and an opening at the inner end of the socket,
forming the weight member having a crush portion, wherein
the weight member has a main portion accommodated to the through-
hole, and the crush portion is a protrusion formed at the inner
end of the main portion to protrude from a position at a certain
distance from the periphery of the inner end of the main portion,
putting the weight member in the through-hole, and
crushing the crush portion into the main portion, while
positioning the weight member such that the crush portion

protrudes from the inner end of the socket, so that the main portion expands, pressing on the surface of the through-hole, whereby the weight member is secured in the through-hole.

3. A method of making a golf club head according to claim 2, wherein

the main portion of the weight member has the same depth as the through-hole.

4. A method of making a golf club head according to claim 2, wherein

the main portion is provided at the inner end with a flat surface surrounding the crush portion.